

CNC MILLER / TURNER

1.

Positions Available - 1. Submitted Date - April 2022 Closing Date - TBC

Job Title:	CNC Miller / Turner	Works Location:	Somail Industrial Region, Oman	Reference:	CNC Miller / Turner Somail Industrial Region, Oman Apr 2022
Department:	White-Metal Bearing Repair Facility	Reports to:	Works Manager	Subordinates:	None
Full-Time:	Yes	Part-Time:	No	Working Hours	TBC

Job Description:

The CNC Machinist will produce machined parts by programming, setting-up, and operating CNC lathes, CNC vertical milling machines, traditional lathes and milling machines in a safe, reliable and effective manner in our bearing repair workshop.

The machinist will report to the Hydro Coleherne LLC Operations Manager but there is also a special requirement to work seamlessly alongside the host company, Hydro LLC.

Essential Duties and Responsibilities:

- Determine the fixtures, attachments and tools necessary to complete jobs according to specifications and mount them safely on the machine prior to beginning cutting metal.
- Discuss project instruction and specifications with engineers and supervisors to guarantee consistency between plans and products.
- Collaborate with colleagues to modify designs when existing ones are not feasible.
- Modify machine speed, tooling and cutting style to ensure precision and accuracy of manufactured parts in a range of different ferrous and non-ferrous materials.
- Experience of machining White-Metal
- Ability to edit Fanuc and Mazatrol programs.
- Oversee cutting process, make adjustments throughout each job, catch mistakes as they happen and take necessary measures to eliminate errors.

- Supervise machine operating parameters (e.g. temperature and tool wear).
- Review and interpret cutting plans, enter them into control outlets before jobs and alter them to correct mistakes when necessary.
- Inspect all finished products for accuracy and uniformity to ensure product quality and uphold company reputation.
- Management of consumables such as lubricants, tips and drills.
- Working closely with Hydro LLC workshop staff for hosted business, manufacturing and business support services.

Minimum Qualifications, Training And Experience Required:

- Higher school diploma or equivalent in mechanical engineering or machining.
- Not less than 3 years hands-on CNC milling and turning experience in a manufacturing workshop with not less than 1 years' experience in a repair workshop. Experience with 4-Jaw chucks is a definite advantage.
- A comprehensive understanding materials handling including crane driving and slinging.

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Key Skills:

- Technical skills including manual & CNC machining (milling and 4-jaw chuck turning an advantage)
- A good knowledge of CNC software and hardware programming skills
- Problem solving skills, particularly concerning the repair of worn parts where there is evidence of distortion, wear, ambiguous instructions, lack of clear information etc.
- Effective record keeping.
- Communication skills where the working language will be English.

The Company:

- Join a specialist engineering and manufacturing company in Somaal (Muscat/Oman)
- Training and support
- The company is looking for top performers rewarding excellent skills, capabilities, and experience.
- The company is growing year on year and offers a great culture and positive team environment

What You Will Get In Return:

- Competitive Salary
- Holiday scheme
- All PPE/Corporate Wear and tools required to do their job safely are provided.

Applying:

In the first instance please email

careers@coleherne.co.uk

with a letter of application and your attached CV.